

## World Components Network Service Ltd

**Customer Name:**

**Date:**

2019-6-25

**Part No:**

WCN2S-1040SO-A2

**Product Group  
Description:**

LED Display

**Customer Part No:**

**Approval Date:**

**Customer  
Confirmation**

**Approved by**

William  
2019-6-25

**Checked by**

Athena  
2019-6-25

**Prepared By**

Zhang  
2019-6-25



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## REVISION RECORD

MARKER	Matter for revision	SHEET	DTAE	MAKER	APPOVED SIGN	
	Reason for revision					
A0	P# WCN2S-1040SO-A2	Whole Spec	2019-6-25	Zhang	Athena	William
	New Version issued					

**1. Type No./Manufacture's Name**

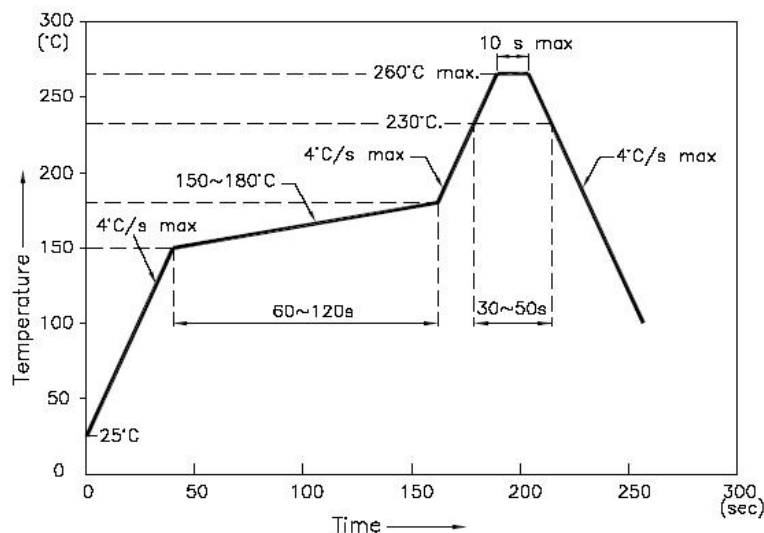
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**2. Features:**

- . High Reliability
- . Low Power Requirement
- . Easy Assembly

**3. Faction: Display Digit Characteristic****4. Soldering Conditions: Soldering Temp.  $260 \pm 5$  °C, Soldering Time. 3~5 sec.**

Soldering Power <30 W.

**5. Re-flow Temp/Time****NOTES:**

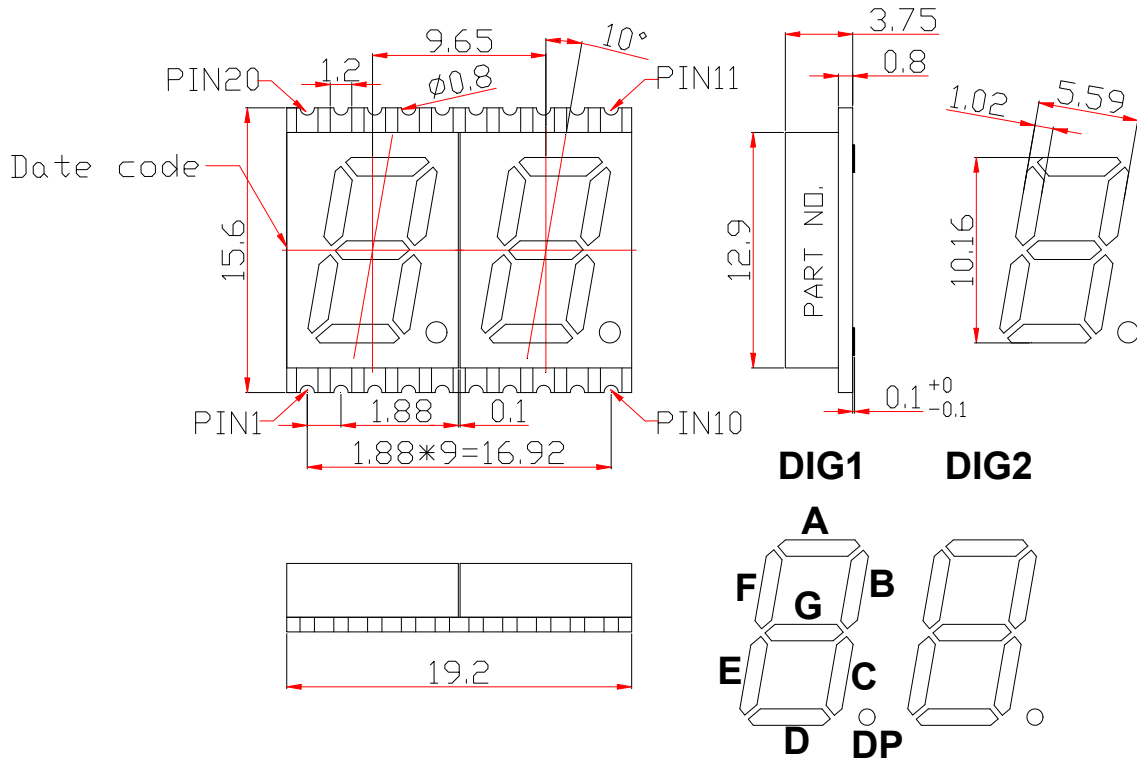
5.1. We recommend the re-flow temperature  $245^{\circ}\text{C} (\pm 5^{\circ}\text{C})$ . the maximum soldering temperature should be limited to  $260^{\circ}\text{C}$ .

5.2. Don't cause stress to the epoxy resin while it is exposed to high temperature. Number of re-flow process shall be 2 times or less.

**6. Description:**

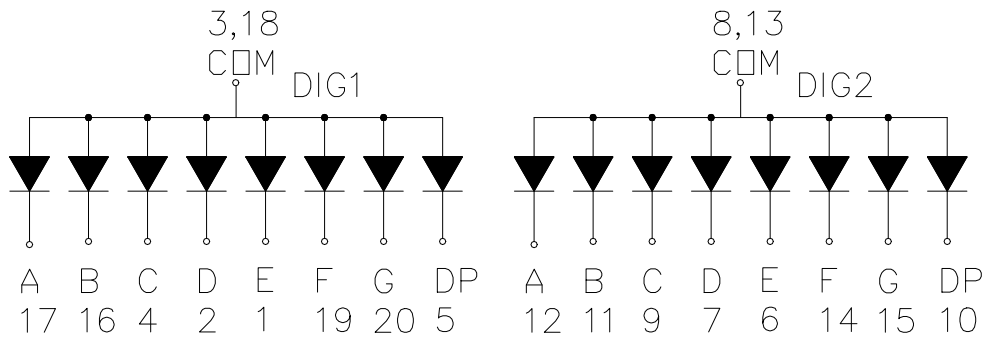
- . Two Digit LED Display
- . Digit Height: 10.16mm (0.4" )
- . Gray Face and Milky Segment
- . Color: White

### Outer Dimension:



Notes: Unless otherwise stated, the tolerance is  $\pm 0.25\text{mm}$ .

### Circuit Diagram:



### Pin Connection:

PIN NO.	CONNECTION	PIN NO.	CONNECTION	PIN NO.	CONNECTION
1	Cathode E1	8	Common Anode dig2	15	Cathode G2
2	Cathode D1	9	Cathode C2	16	Cathode B1
3	Common Anode dig1	10	Cathode dp2	17	Cathode A1
4	Cathode C1	11	Cathode B2	18	Common Anode dig1
5	Cathode DP1	12	Cathode A2	19	Cathode F1
6	Cathode E2	13	Common Anode dig2	20	Cathode G1
7	Cathode D2	14	Cathode F2	/	/

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## ■ ABSOLUTE MAXIMUM RATINGS AT TA=25°C

Parameter	Symbol	Condition	Color	Rating	Units
Power Dissipation Per Segment	$P_d$	—	Orange	65	mW
Forward Current Per Segment	$I_F$	—	Orange	25	mA
Peak Forward Current Per Segment	$I_{FP}$	1/10 Duty 1KHz	Orange	100	mA
Reverse Voltage Per Segment	$V_R$	—	Orange	5	V
Operating Temperature Range	$T_{opr}$	—	—	-40~+85	°C
Storage Temperature Range	$T_{stg}$	—	—	-40~+85	°C

## ■ Electrical/Optical Characteristics Rating(Ta=25°C)

Item	Symbol	Test conditions	Location	Rating			Units
				Min.	Typ.	Max.	
Forward Voltage	$V_F$	$I_F=20mA$	Per Chip	1.80	2.00	2.60	V
Reverse Current	$I_R$	$V_R=5V$	Per Chip	—	—	100	$\mu A$
Luminous Intensity	$I_V$	$I_F=10mA$	Per Chip	6101	7850	10501	$\mu cd$
Wave Length	$\lambda_P$	$I_F=20mA$	Per Chip	—	606	—	nm
	$\lambda_D$			—	605	—	
Spectral Line Half Width	$\Delta \lambda$	$I_F=20mA$	Per Chip	—	—	20	nm

## ■ Luminous Intensity Sorting: (Luminous intensity tolerance :+/-10%)

Rank	Symbol	Condition	Min	Max	Unit
N	N	$I_F=10mA$	6101	7200	$\mu cd$
O	O	$I_F=10mA$	7201	8500	$\mu cd$
P	P	$I_F=10mA$	8501	10500	$\mu cd$

■ Typical Elector-Optical Characteristics Curve:

Fig 1. Forward Current vs. Forward Voltage

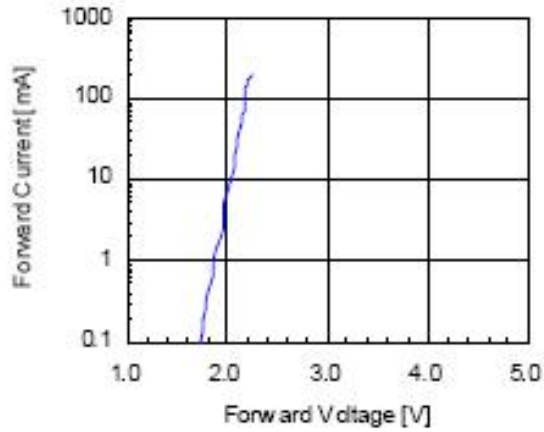


Fig 2. Relative Intensity vs. Forward Current

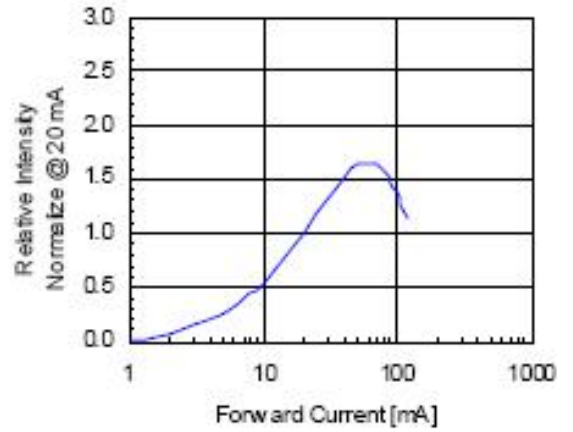


Fig 3. Forward Voltage vs. Temperature

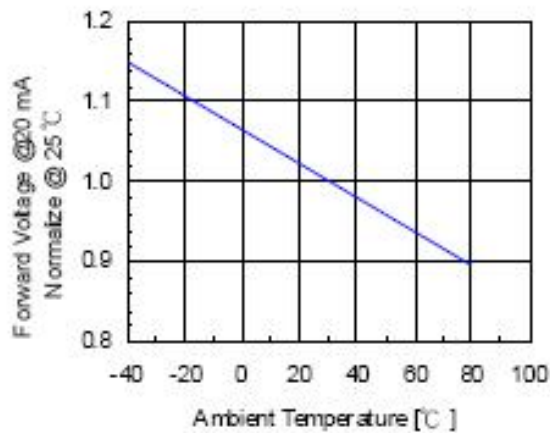


Fig 4. Relative Intensity vs. Temperature

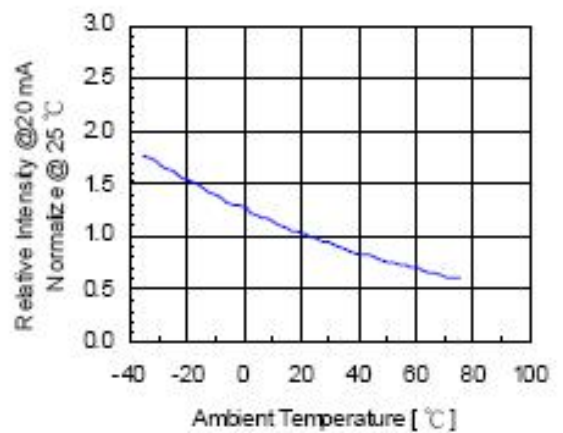
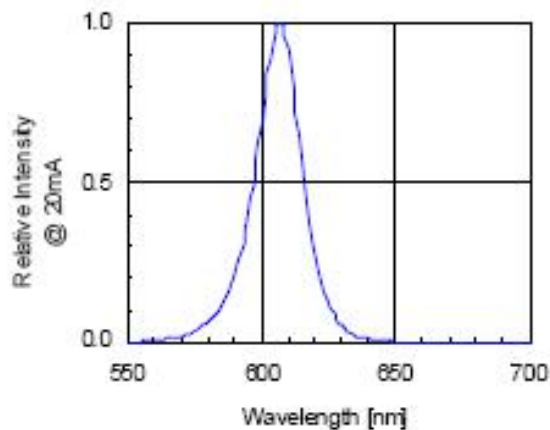
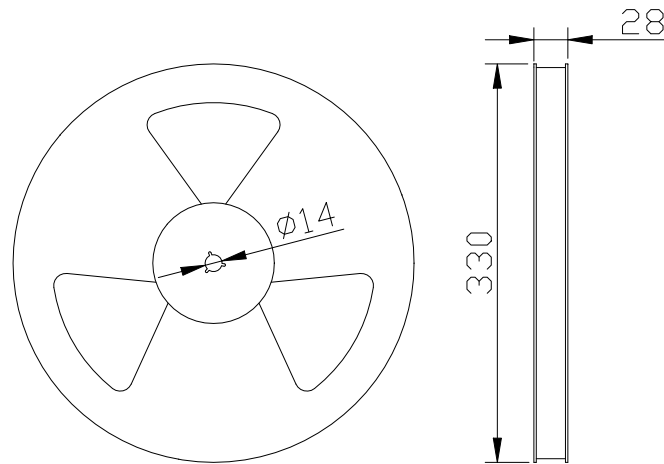


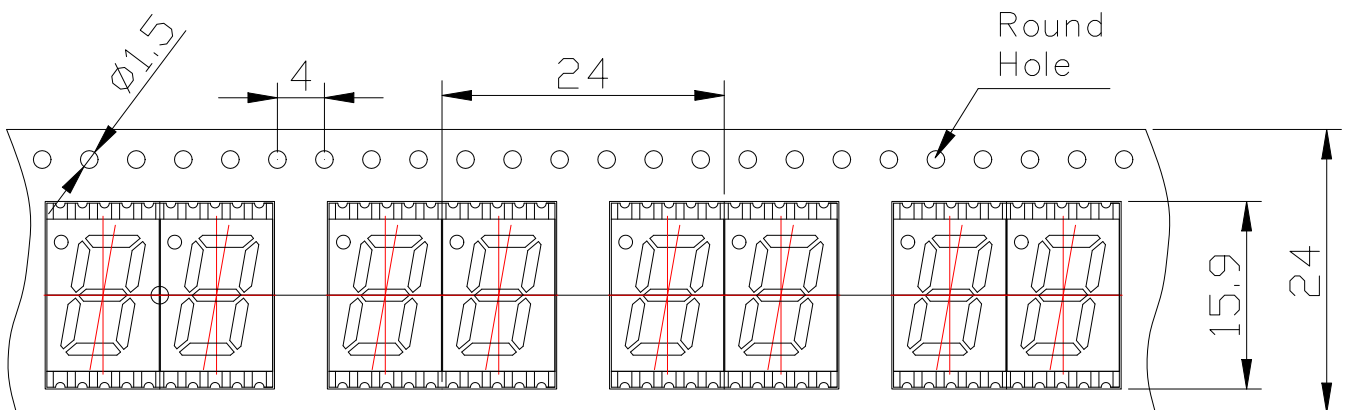
Fig 5. Relative Intensity vs. Wavelength



■ Packing Reel Dimensions(mm):

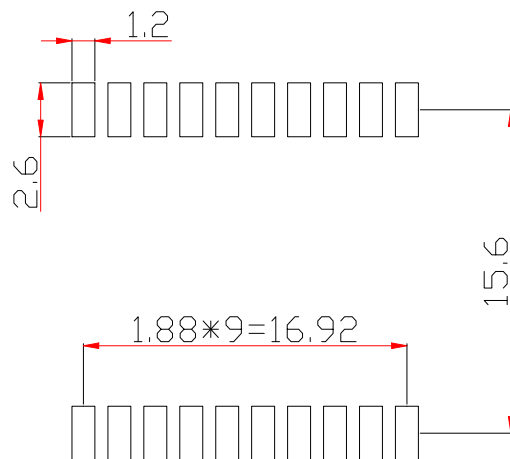


■ Dimensions of Tape (Unit: mm)



■ One Reel contained 600 PCS products:

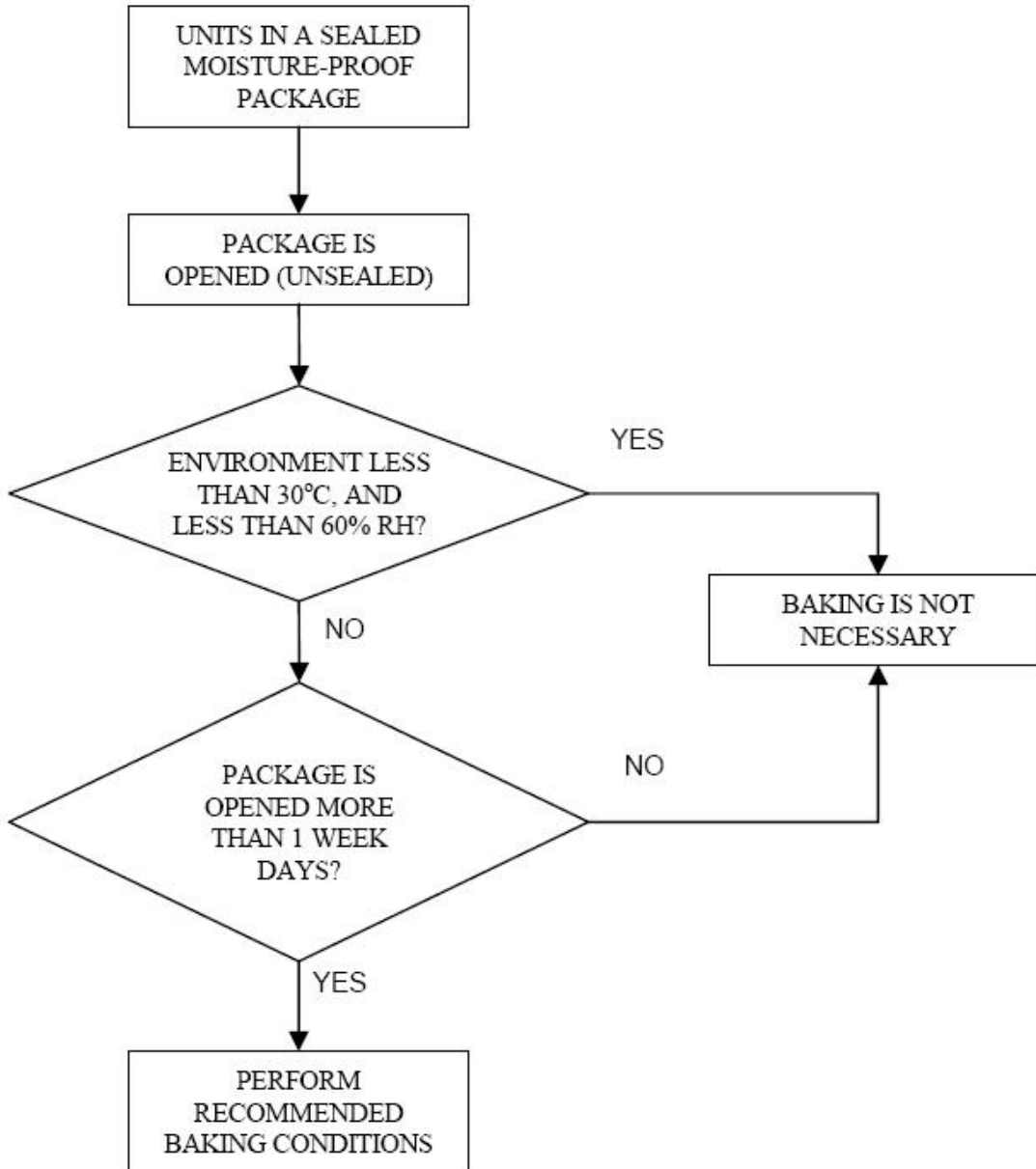
■ Recommended Soldering Pattern:





■ **Moisture Proof Packaging:**

All N/D SMD displays are shipped in moisture proof package. The displays should be stored at 30°C or less and 60% RH or less. Once the package opened, moisture absorption begins.



■ **Baking Conditions:**

If the parts not stored in dry conditions, they must be baked before re-flow to prevent damage to the parts.

Package	Temperature	Time
In Reel	60 °C	≥ 48hours
In Bulk	100 °C	≥ 4hours
	125 °C	≥ 2hours

■ **Baking should only be done once.**