



WCN Opto Group Co., Limited

Customer Name:

Date:

Part No:

Product Group Description:

Customer Part No:

Approval Date:

Customer Confirmation

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1. Type No./Manufacture's Name

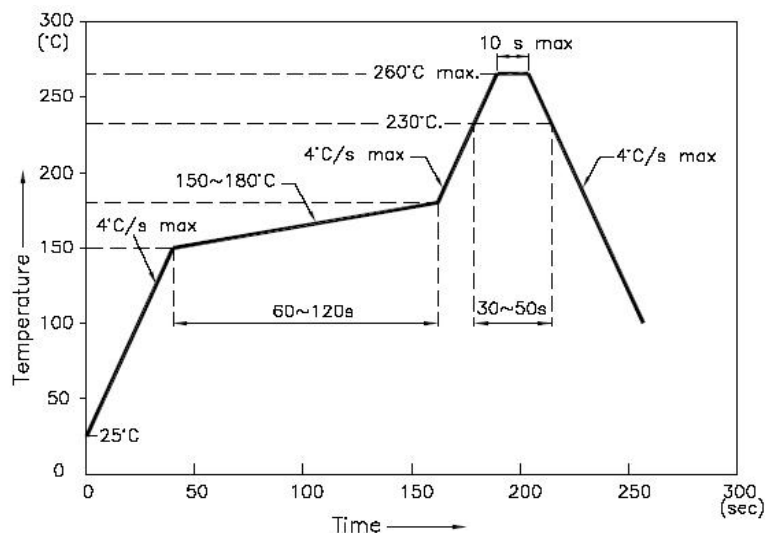
WCN3S-1056B7-A1 / WCN Opto Group Co., Limited.

2. Features:

- High Reliability
- Low Power Requirement
- Easy Assembly

3. Faction: Display Digit Characteristic**4. Soldering Conditions: Soldering Temp. 260 ± 5 °C, Soldering Time. 3~5 sec.**

Soldering Power <30 W.

5. Re-flow Temp/Time**NOTES:**

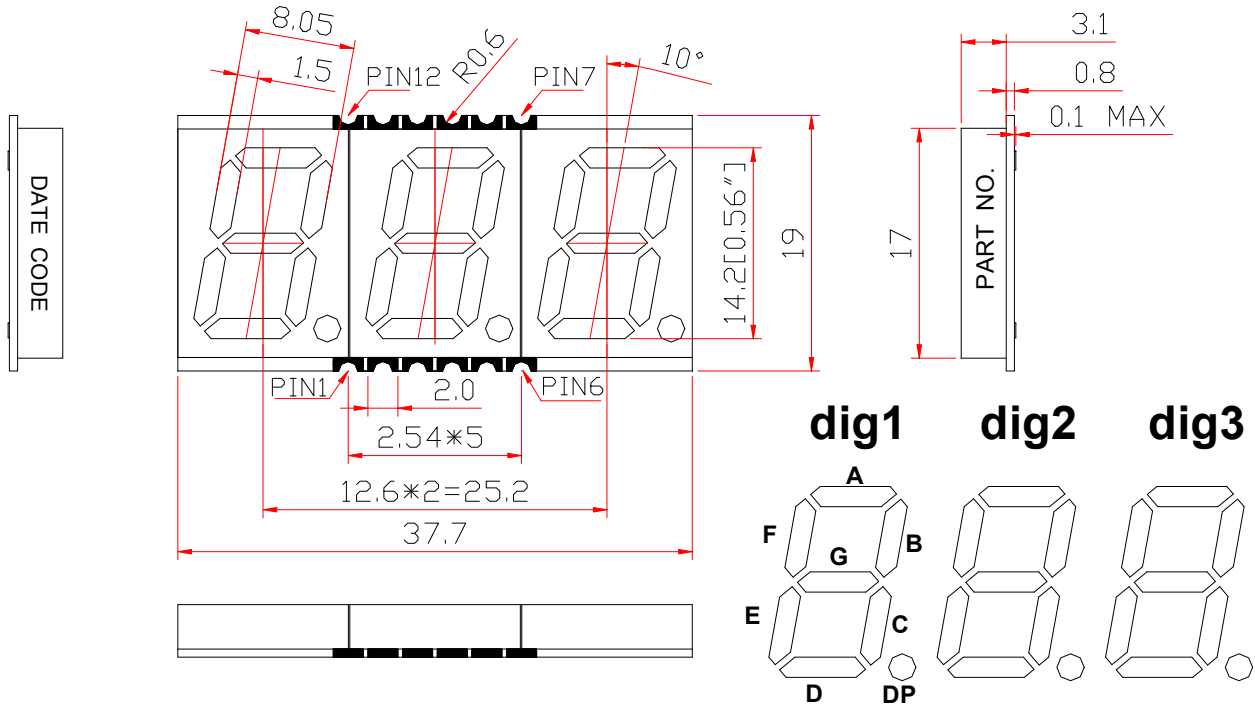
5.1. We recommend the re-flow temperature $245^{\circ}\text{C}(\pm 5^{\circ}\text{C})$. the maximum soldering temperature should be limited to 260°C .

5.2. Don't cause stress to the epoxy resin while it is exposed to high temperature. Number of re-flow process shall be 2 times or less.

6. Description:

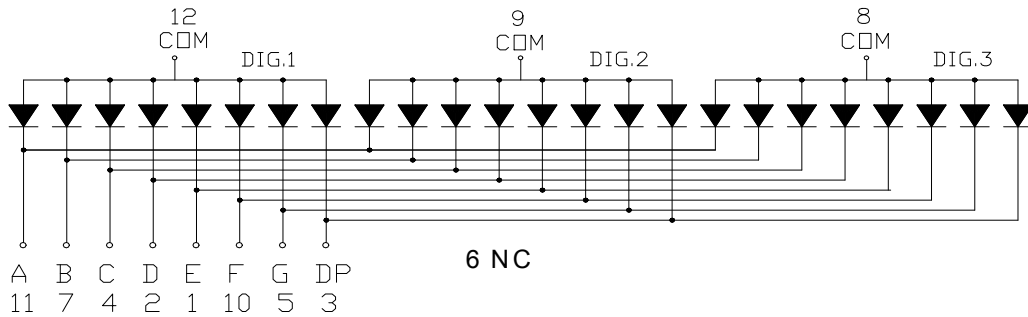
- Three Digit LED Display
- Digit Height: 14.2mm(0.56")
- Gray Face and Milky Segment
- Color: Blue

Outer Dimension:



Notes: Unless otherwise stated, the tolerance is $\pm 0.25\text{mm}$.

Circuit Diagram:



Pin Connection:

PIN NO.	CONNECTION	PIN NO.	CONNECTION
1	Cathode E	7	Cathode B
2	Cathode D	8	Common Anode Dig.3
3	Cathode DP	9	Common Anode Dig.2
4	Cathode C	10	Cathode F
5	Cathode DP	11	Cathode A
6	NC	12	Common Anode Dig.1

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ABSOLUTE MAXIMUM RATINGS AT TA=25°C

Parameter	Symbol	Condition	Color	Rating	Units
Power Dissipation Per Segment	P_d	—	Blue	85	mW
Forward Current Per Segment	I_F	—	Blue	25	mA
Peak Forward Current Per Segment	I_{FP}	1/10 Duty 1KHz	Blue	100	mA
Reverse Voltage Per Segment	V_R	—	Blue	5	V
Operating Temperature Range	T_{opr}	—	—	-40~+105	°C
Storage Temperature Range	T_{stg}	—	—	-40~+105	°C

Electrical/Optical Characteristics Rating(Ta=25°C)

Item	Symbol	Test conditions	Location	Rating			Units
				Min.	Typ.	Max.	
Forward Voltage	V_F	$I_F=20mA$	Per Segment	2.6	3.0	3.4	V
Reverse Current	I_R	$V_R=5V$	Per Segment	—	—	100	μA
Luminous Intensity	I_V	$I_F=10mA$	Per Segment	12.8	19.5	31.0	mcd
Wave Length	λ_P	$I_F=20mA$	Per Segment	—	460	—	nm
	λ_D			—	465	—	
Spectral Line Half Width	$\Delta \lambda$	$I_F=20mA$	Per Segment	—	—	20	nm
Luminous Intensity Matching Ratio (Segment To Segment)	I_{v-m}	$I_F=10mA$				1.2:1	

Luminous Intensity Sorting: (Luminous intensity tolerance :+/-10%)

Rank	Symbol	Condition	Min	Max	Unit
R	R	$I_F=10mA$	12.801	15.250	mcd
S	S	$I_F=10mA$	15.251	18.000	mcd
T	T	$I_F=10mA$	18.001	21.500	mcd
U	U	$I_F=10mA$	21.501	26.000	mcd
V	V	$I_F=10mA$	26.001	31.000	mcd

■ Typical Elector-Optical Characteristics Curve:

Fig1. Forward Current vs. Forward Voltage:

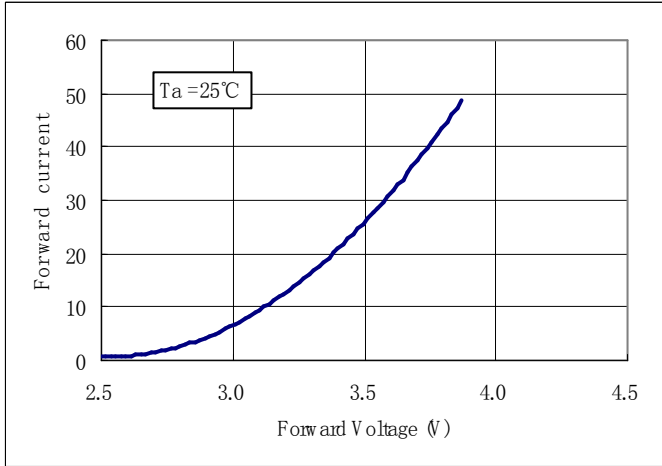


Fig2. Forward Current vs. Relative Intensity:

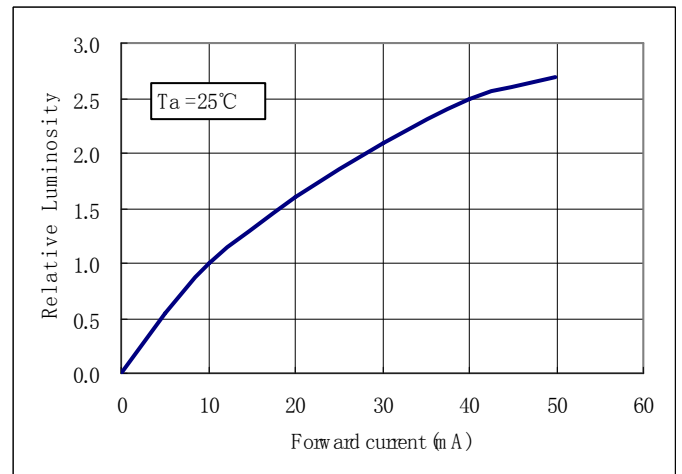


Fig3. Forward Current vs. Relative wavelength:

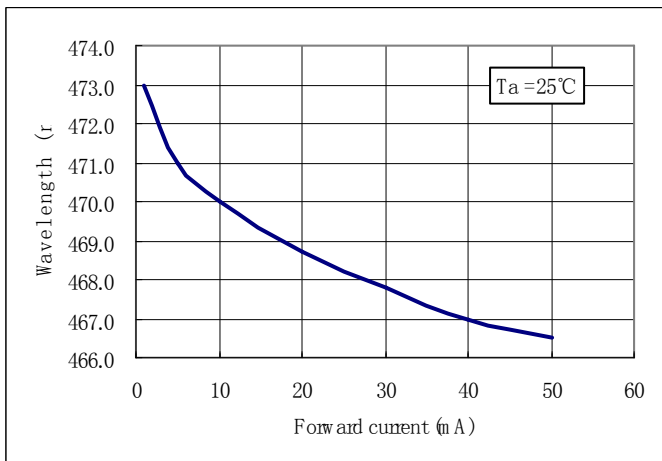
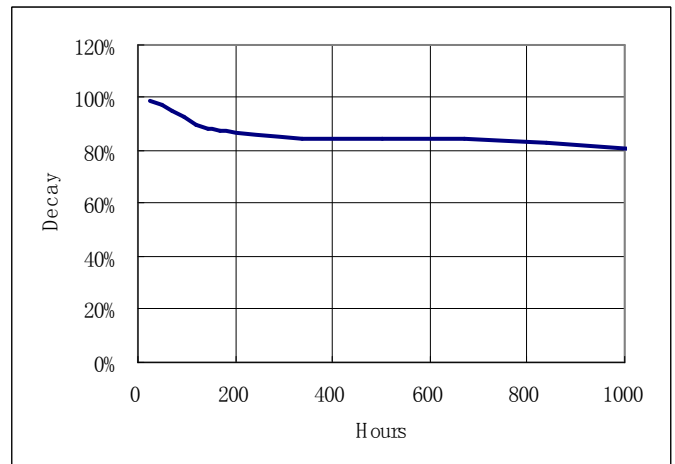
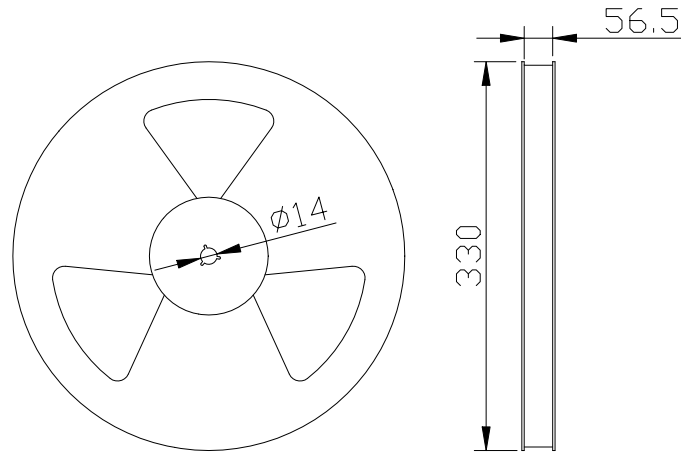


Fig4. Life Test at 20mA R.T. 1000hrs:

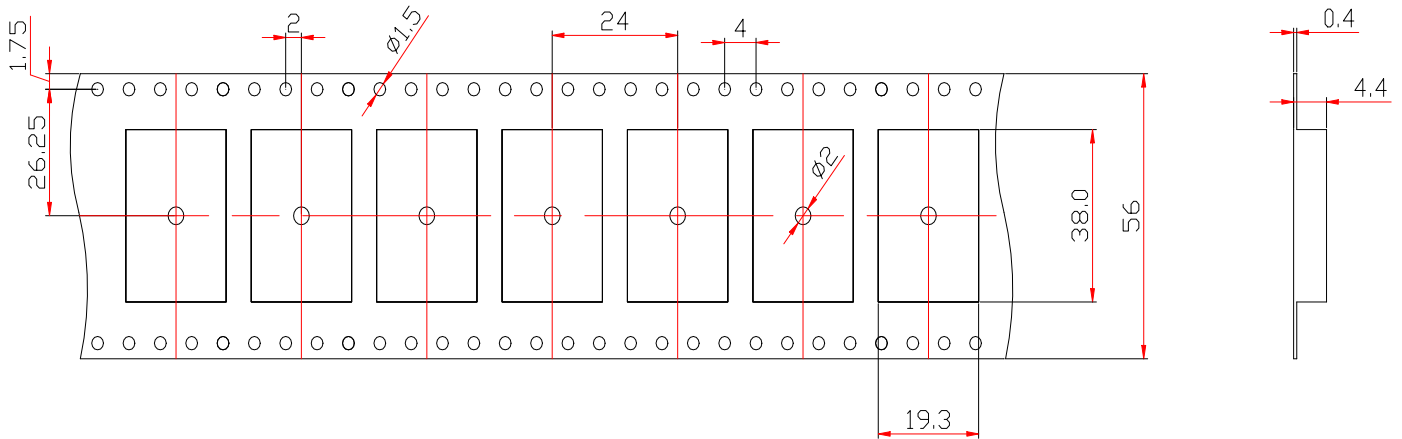


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■ Packing Reel Dimensions(mm):

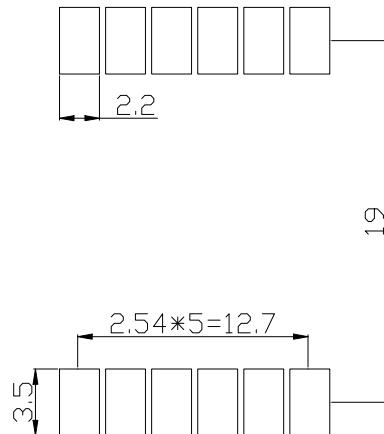


■ Dimensions of Tape (Unit: mm)



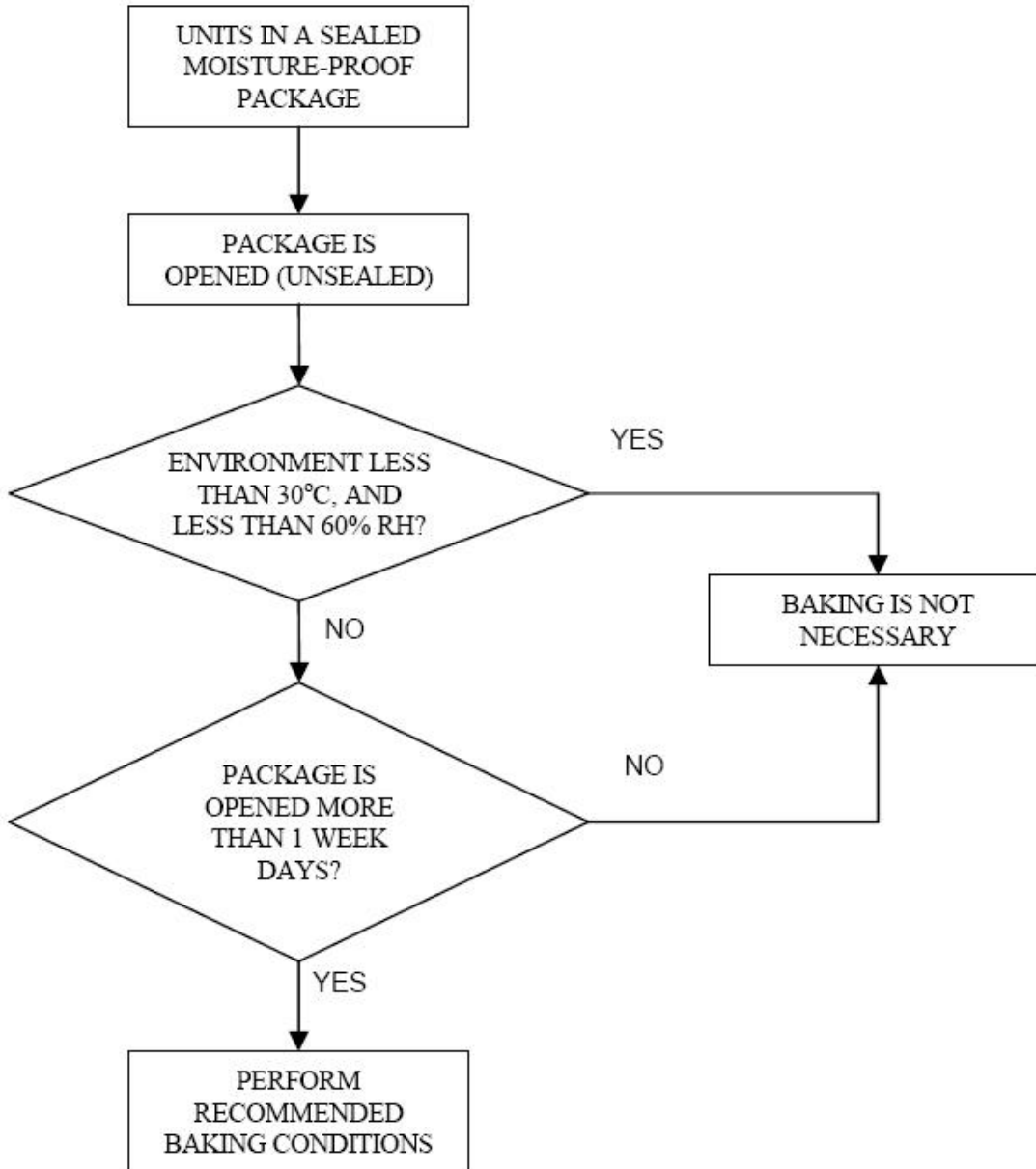
■ One Reel contained 600 PCS products:

■ Recommended Soldering Pattern:



Moisture Proof Packaging:

All N/D SMD displays are shipped in moisture proof package. The displays should be stored at 30°C or less and 60% RH or less. Once the package opened, moisture absorption begins.



Baking Conditions:

If the parts not stored in dry conditions, they must be baked before re-flow to prevent damage to the parts.

Package	Temperature	Time
In Reel	60 °C	≥ 48hours
In Bulk	100 °C	≥ 4hours
	125 °C	≥ 2hours

■ Baking should only be done once.