



WCN Opto Group Co., Limited

Customer Name:

Date:

2024-10-10

Part No:

WCN4S-1028HY-A1

Product Group
Description:

LED Display

Customer Part No:

Approval Date:

Customer
Confirmation

Approved by

William
2024-10-10

Checked by

Athena
2024-10-10

Prepared By

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2024-10-10

Country of Origin: China

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1. Type No./Manufacture's Name

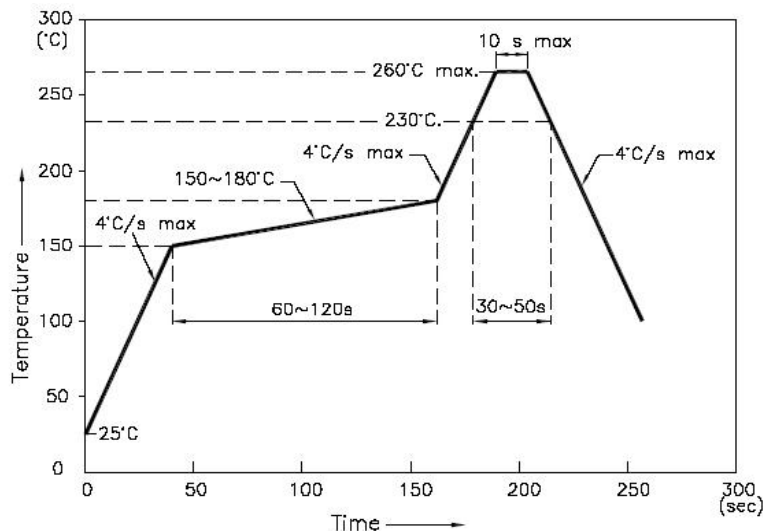
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2. Features:

- High Reliability
- Low Power Requirement
- Easy Assembly

3. Faction: Display Digit Characteristic**4. Soldering Conditions: Soldering Temp. 260 ± 5 °C, Soldering Time. 3~5 sec.**

Soldering Power <30 W.

5. Re-flow Temp/Time**NOTES:**

5.1. We recommend the re-flow temperature $245^{\circ}\text{C}(\pm 5^{\circ}\text{C})$. the maximum soldering temperature should be limited to 260°C .

5.2. Don't cause stress to the epoxy resin while it is exposed to high temperature. Number of re-flow process shall be 2 times or less.

6. Description:

- Three Digit LED Display
- Digit Height: 7.0mm(0.28")
- Gray Face and Milky Segment
- Color: Yellow

■ ABSOLUTE MAXIMUM RATINGS AT TA=25°C

Parameter	Symbol	Condition	Color	Rating	Units
Power Dissipation Per Segment	P _d	—	Yellow	65	mW
Forward Current Per Segment	I _F	—	Yellow	25	mA
Peak Forward Current Per Segment	I _{FP}	1/10 Duty 1KHz	Yellow	100	mA
Reverse Voltage Per Segment	V _R	—	Yellow	5	V
Operating Temperature Range	Topr	—	—	-40~+105	°C
Storage Temperature Range	Tstg	—	—	-40~+105	°C

■ Electrical/Optical Characteristics Rating(Ta=25°C)

Item	Symbol	Test conditions	Location	Rating			Units
				Min.	Typ.	Max.	
Forward Voltage	V _F	I _F =20mA	Per Chip	—	2.0	2.5	V
Reverse Current	I _R	V _R =5V	Per Chip	—	—	100	μA
Luminous Intensity	I _V	I _F =10mA	Per Chip	4001	6500	10500	ucd
Wave Length	λ _P	I _F =20mA	Per Chip	—	595	—	nm
	λ _D			586	589	592	
Spectral Line Half Width	Δλ	I _F =20mA	Per Chip	—	—	20	nm
Luminous Intensity Matching Ratio (Segment To Segment)	I _{v-m}	I _F =10mA				1.2:1	

■ Luminous Intensity Sorting: (Luminous intensity tolerance :+/-10%)

Rank	Symbol	Condition	Min	Max	Unit
L	L	I _F =10mA	4001	5000	ucd
M	M	I _F =10mA	5001	6100	ucd
N	N	I _F =10mA	6101	7200	ucd
O	O	I _F =10mA	7201	8500	ucd
P	P	I _F =10mA	8501	10500	ucd

■ Typical Optical-Electronic Characteristic Curves

Fig 1. Forward Current vs. Forward Voltage

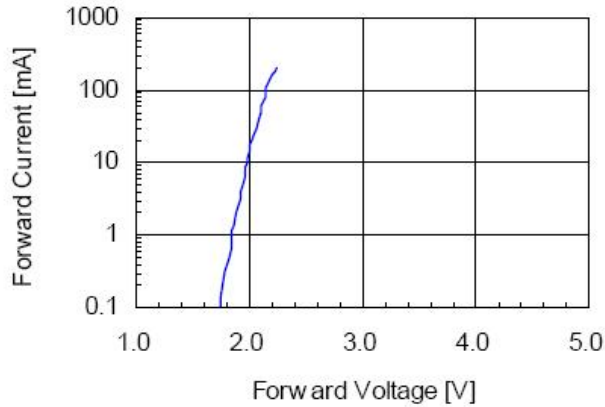


Fig 2. Relative Intensity vs. Forward Current

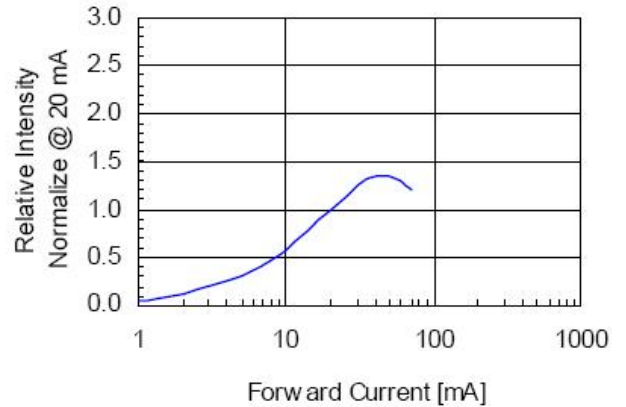


Fig 3. Forward Voltage vs. Temperature

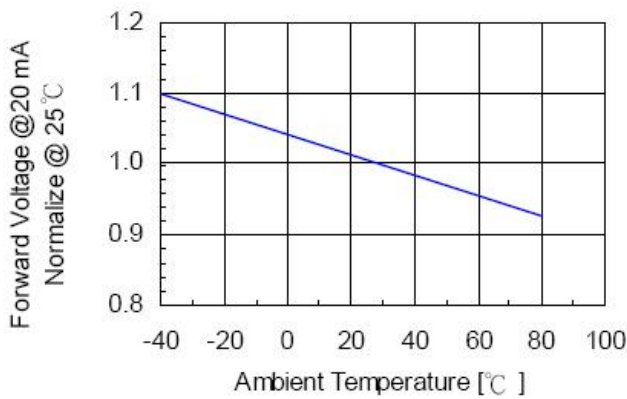


Fig 4. Relative Intensity vs. Temperature

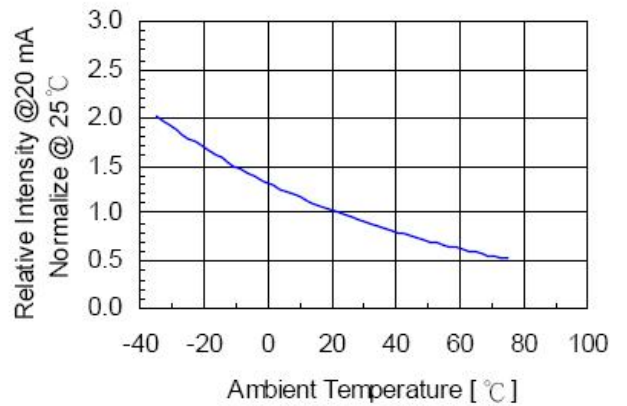
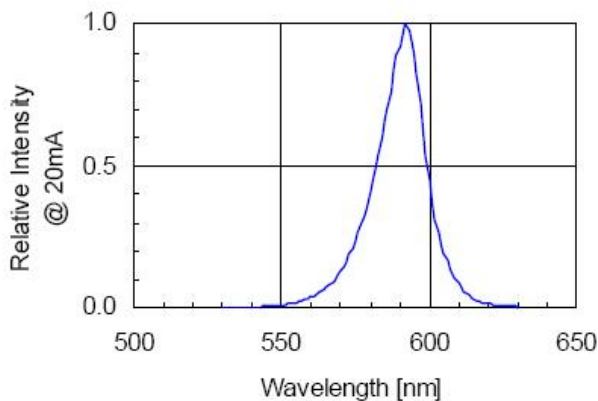
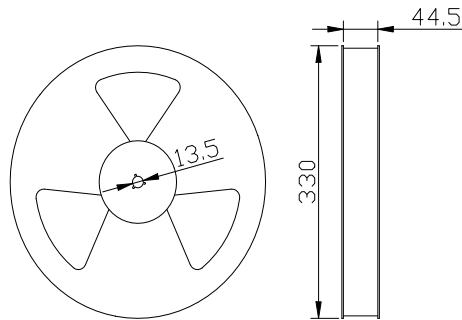


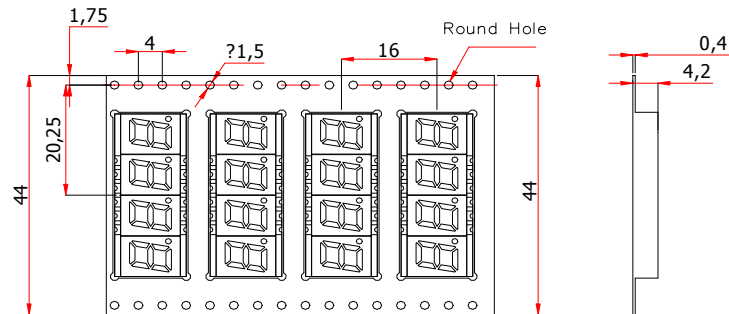
Fig 5. Relative Intensity vs. Wavelength



■ **Packing Reel Dimensions(mm):**



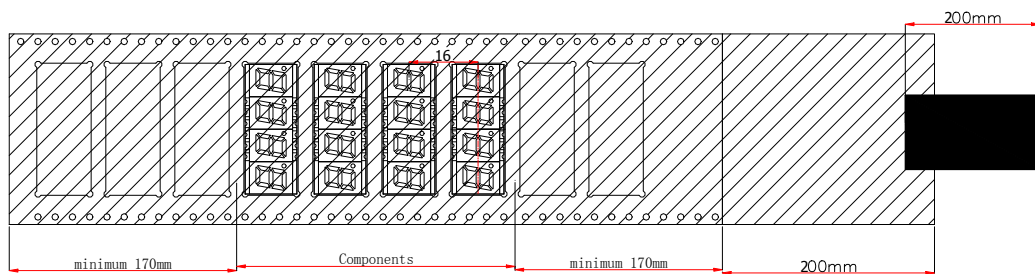
■ **Dimensions of Tape (Unit: mm)**



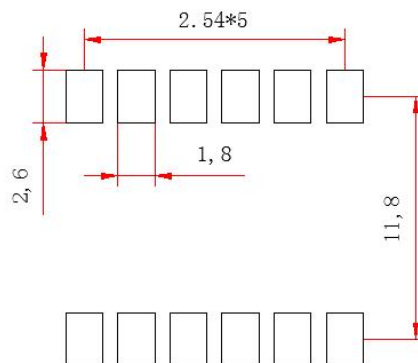
■ **One Reel contained 900 PCS products**

■ **An Outer carton contained 3 Reel and 2700 PCS products.**

■ **USER FEE DIRECTION**

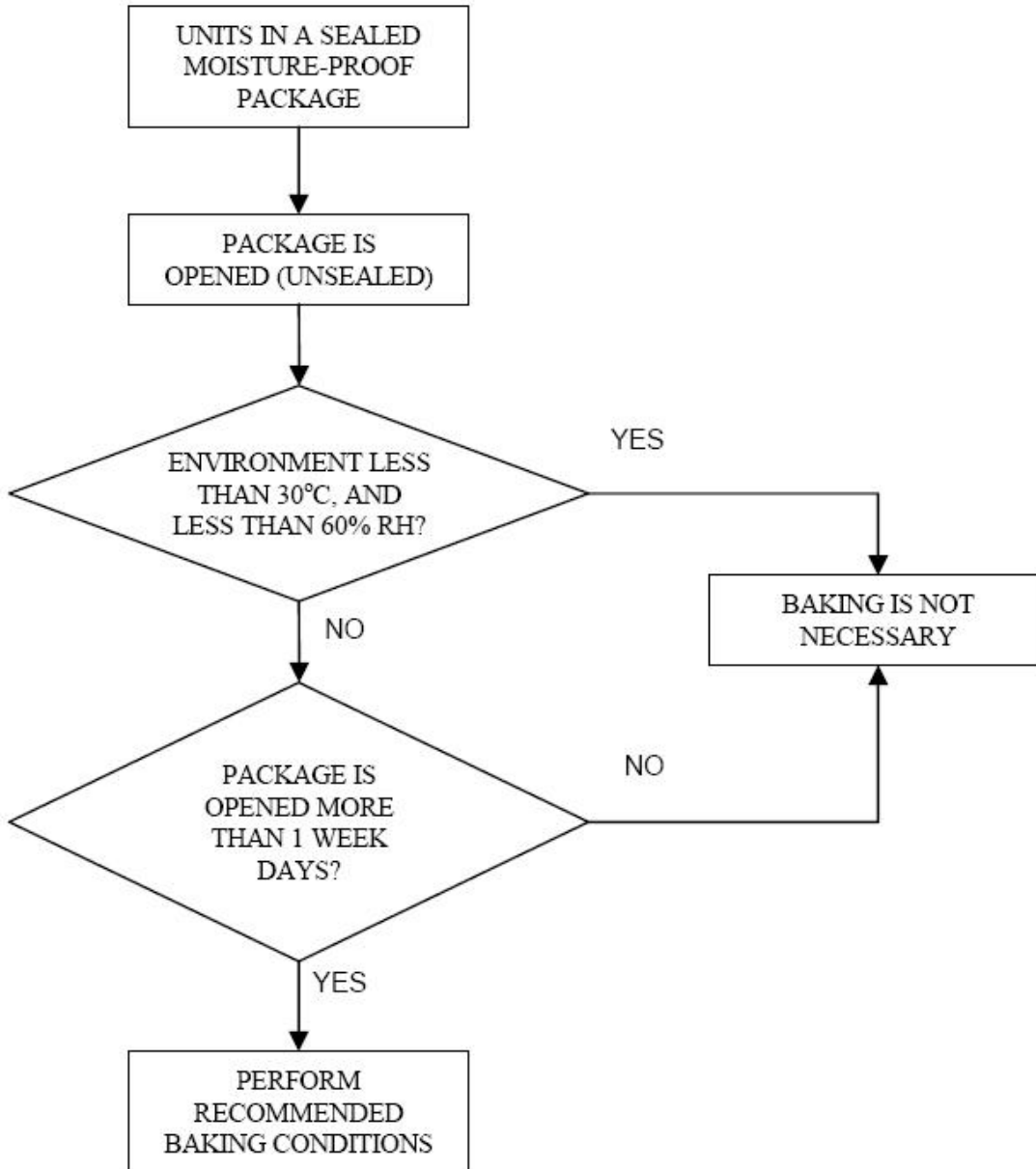


■ **Recommended Soldering Pattern:**



Moisture Proof Packaging:

All N/D SMD displays are shipped in moisture proof package. The displays should be stored at 30°C or less and 60% RH or less. Once the package opened, moisture absorption begins.



Baking Conditions:

If the parts not stored in dry conditions, they must be baked before re-flow to prevent damage to the parts.

Package	Temperature	Time
In Reel	60 °C	≥ 48hours
In Bulk	100 °C	≥ 4hours
	125 °C	≥ 2hours

Baking should only be done once.